

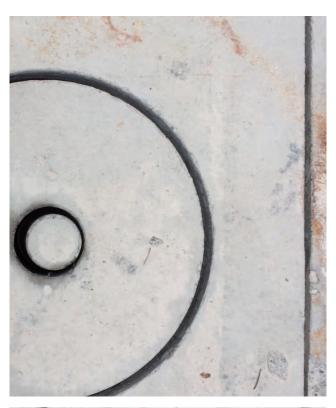
GENERAL CATALOGUE 2016-2017

drilling / cutting / sawing



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The company

Since the first launch of core drill range in 1985, CARDI has been able to distinguish itself for the high quality and reliability of its construction equipment products. CARDI has been pioneer in electric powered core drills, introducing innovative technical solutions, in order to offer to the customer a world-class product. The experience gained over the years in the design and manufacture of mechanical parts, electric motors and electronic parts has then allowed to expand the offer of products, supporting a full range of core drills and accessories with electric chainsaws, blade saws, wall chasers and a wide range of high quality diamond tools.

Everyday drilling professionals and construction businesses around the world count on CARDI to carry out their job timely and accurately.

Why to choose CARDI?

Safety:

CARDI has always given high importance to the safety for the operator. All its products are equipped with the

CARDI TOTAL PROTECTION SYSTEM which consists in the combination of multiple electronic and mechanical functions that, acting simultaneously, avoid mechanical and electrical hazards to the operator or damage to the machine for overload or abuse.

Quality and reliability:

a rigorous testing system with automatic brake benches allows to control the 100% of the production simulating for few minutes a working situation giving the machine the possibility to work in normal and overload conditions.

Moreover the manufacture of all the product's parts, completely realized in Italy, ensures a very high level of quality and reliability of all CARDI products.

Spare parts and Service Center:

To prevent our customers from machine downtime costs for service or repair, in the production site in Pontida (Italy) have been set up:

- the central warehouse of spare parts, able to ship the components of all CARDI products within 24 hours;
- the official CARDI service center that, with specialized technicians, is able to provide answers to worldwide authorized service centers and also ensure direct assistance to products distributed in the italian market.
- A specific center to teach and train the service centers technicians on repair procedures, to ensure that they supply their services in accordance with the quality and safety standards from CARDI.





HAND HELD CORE DRILLS



T2000 MS-13 T2000 MA-14 T2000 ME-14 T2200 ME-24 T1 MU-EL T1 ME-EL P2000 MS-13-K

HAND HELD CORE DRILLS WITH DRILL STAND



CARDI 183

CARDI 185

CARDI 187

CARDI 189

CARDI 202-K

CARDI 183-K

CARDI 184-K



FEATURES

HAND HELD CORE DRILLS AND HAND HELD WITH DRILL STAND

Made in Italy

USERS

- general contractors, construction businesses;
- plumbers and heating systems fitters;
- electricians, fitters, installers.

APPLICATIONS

- chimneys, heaters, boilers installation;
- pipes installation and ventilation outlets for air conditioning and heating systems;
- fire protection systems, alarms and security, surveillance systems:
- holes for anchoring of machinery and plants;
- installation of guardrails, barriers and fences.

ADVANTAGES

All the CARDI core drills are equipped with the CARDI TOTAL PROTECTION SYSTEM which ensures:

- the operator to drill in greater safety condition, without hits on the arms:
- faster drilling thanks to the high power and torque electronic controlled motor:
- no break-down during your work and very limited service and maintenance costs:

The INTEGRATED DUST EXTRACTION SYSTEM, available on some models, ensures you:

- an efficient drilling without using water;
- efficient containment of dust safeguarding your he-

The CARDI DIAMOND CORE BITS, manufactured with laser welded segments technology, allow:

- extremely high resistance welding of the segments when high temperature occures in dry cutting;
- high efficiency and productivity reducing drilling time and operator's effort and fatigue.

TOTAL PROTECTION SYSTEM BY CARDI

It consists in the combination of four functions. electronic and mechanical, which are able to work in synergy to ensure maximum protection for the operator and for the machine:

- "CARDI Electronic Clutch" or electronic "load limiter":
- protects from overloads and prevents damages to the motor;
- no break-down during your work and very limited service costs;



- ensures the machine to be plugged into a regular household outlet;
- avoids tears on the arms when starting the core
- avoids the intervention of the line protection automatic switches;



- it protects the operator in case of core bit stuck and suddendly stop;
- avoids dangerous tears on the arms;
- avoids damages to the gearbox;



- it protects the operator in case of electrical malfunction and lost of electrical insulation;
- it operates in the event that live parts come in contact with water:
- avoids unintentional restart in the event of drop/loss and coming back of the power.













n° of gears







hand-held use









MATERIALS APPLICATION CHART

In the below chart you can detect your core drill according to the material to be drilled and the required drilling technique.

DRILL	LING TECHNIQUE >	HAND-HELD DRILLING - RECOMMENDED NOT OVER Ø 182 mm -		DRILLING WITH DRILL STAND		
		dry drilling	dry with dust extraction system	wet drilling	dry with dust extraction system	wet drilling
MATERIALS	MODELS >	T2000 MS-13 P2000 MS-13-K	T2000 MA-14 T2000 ME-14 T2200 ME-24 T1 ME-EL	T2000 ME-14 T2200 ME-24 T1 MU-EL T1 ME-EL	CARDI 183 / 183-K / 184-K / 185 / 189	CARDI 183 / 183-K 185 / 187 / 189 / 202-K
Gasbeton - Ytong - LecaBeton etc		0	0	0	0	0
tuff stone and sand stone		0	0	0	0	0
Poroton		0	0	0	0	0
hollow and full bricks		0	0	0	0	0
ceramic and gres				0		0
hollow and full concrete blocks		0	0	0	0	0
masonry and limestone		0	0	0	0	0
asphalt				0		0
marble				0		0
granite and hard stones				0		•
not reinforced concrete		0	0	0	0	0
light reinforced concrete		0	0	0	0	0
reinforced concrete				0		0

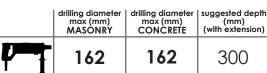


T2000 MS-13

T2000 MA-14
HAND-HELD CORE DRILL

HAND-HELD CORE DRILL - DRY DRILLING

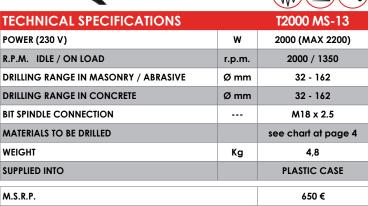






dry drilling diamond core bits M16 - L=150 mm see pag. 41





ACCESSORIES:





505561 - dust extraction chuck M.S.R.P. € 143.5

503134 - extension M16 L=300 mm M.S.R.P. € 33



ASP 1 - thin dust vacuum cleaner M.S.R.P. € 760



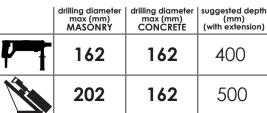


EXTRACTION SYSTEM INTEGRATED









core bits 1"1/4 -L=250 mm for dust extraction see pag. 41

st en

DRY DRILLING DUST EXTRACTION SYSTEM CARDI CARDI CARDI SOFT START CARDI C

TECHNICAL SPECIFICATIONS		T2000 MA-14
POWER (230 V)	w	2000 (MAX 2200)
R.P.M. IDLE / ON LOAD	r.p.m.	1400 / 960
DRILLING RANGE IN MASONRY / ABRASIVE	Ø mm	32 - 202
DRILLING RANGE IN CONCRETE	Ø mm	32 - 162
BIT SPINDLE CONNECTION		1"1/4 UNC
MATERIALS TO BE DRILLED		see chart at page 4
WEIGHT	Kg	5,6
SUPPLIED INTO		PLASTIC CASE
M.S.R.P.		750 €

ACCESSORIES:





503628 - anchoring fixing bolt kit M.S.R.P. € 25





M.S.R.P. € 65





ASP 1 - thin dust vacuum cleaner M.S.R.P. € 760



L180 - tilting core drill stand M.S.R.P. € 516













	drilling diameter max (mm) MASONRY	drilling diameter max (mm) CONCRETE	suggested depth (mm) (with extension)
	162	162	400
M	202	182	500

T2000 ME-14

HAND-HELD CORE DRILL DRY & WET DRILLING WITH DUST EXTRACTION SYSTEM



CARDI 183 HAND-HELD CORE DRILL WITH DRILL STAND



TECHNICAL SPECIFICATIONS		T2000 ME-14
POWER (230 V)	W	2000 (MAX 2200)
R.P.M. IDLE / ON LOAD	r.p.m.	1400 / 960
DRILLING RANGE IN MASONRY / ABRASIVE	Ø mm	32 - 202
DRILLING RANGE IN CONCRETE	Ø mm	32 - 182
HAND-HELD DRILLING RECOMMENDED NOT OVER	Ø mm	162
BIT SPINDLE CONNECTION		1"1/4 UNC
MATERIALS TO BE DRILLED		see chart at page 4
WEIGHT	Kg	5,6
SUPPLIED INTO		PLASTIC CASE
AA S P P		900 €

TECHNICAL SPECIFICATIONS - CORE DRILL WITH STA	CARDI 183	
CORE DRILL MODEL		T2000 ME-14
DRILL STAND MODEL		L 180
DRILL STAND TILTING UP TO		45°
WEIGHT (CORE DRILL + DRILL STAND)	Kg	5,6 + 10
CORE DRILL SUPPLIED INTO		PLASTIC CASE
M.S.R.P.		1400 €

ACCESSORIES





503628 - anchoring fixing bolt kit
INCLUDED (CARDI 183)











vacuum base kit



PV 4-S - electrical



505812 - water pump - 10 liters M.S.R.P. € 143



ASP 1 - thin dust vacuum cleaner M.S.R.P. € 760



L180 - tilting core drill stand

core bits 1"1/4 - L=250 mm for dust extraction see pag. 41 core bits 1"1/4 - L=450 mm wet drilling see pag. 42



T2200 ME-24

HAND-HELD CORE DRILL DRY & WET DRILLING WITH DUST EXTRACTION SYSTEM





drilling diameter max (mm) MASONRY	drilling diameter max (mm) CONCRETE	suggested depth (mm) (with extension)
182	182	400
202	202	700



TECHNICAL SPECIFICATIONS			T2200 ME-24
POWER (230 V)		W	2200 (MAX 2650)
R.P.M. IDLE / ON LOAD	GEAR I	r.p.m.	790 / 560
	GEAR II	r.p.m.	1440 / 1030
DRILLING RANGE IN MASONRY / ABRASIVE		Ø mm	32 - 202
DRILLING RANGE IN CONCRETE		Ø mm	32 - 202
HAND-HELD DRILLING RECOMMENDED NOT OVER		Ø mm	182
BIT SPINDLE CONNECTION			1"1/4 UNC
MATERIALS TO BE DRILLED			see chart at page 4
WEIGHT		Kg	7
SUPPLIED INTO			PLASTIC CASE
M.S.R.P.			1087 €

TECHNICAL SPECIFICATIONS - CORE DRILL WITH STAND		CARDI 185
CORE DRILL MODEL		T2200 ME-24
DRILL STAND MODEL		L 180
DRILL STAND TILTING UP TO		45°
WEIGHT (CORE DRILL + DRILL STAND)	Kg	7 + 10
CORE DRILL SUPPLIED INTO		PLASTIC CASE
M.S.R.P.		1590 €

ACCESSORIES:







unscrew device 1"1/4 INCLUDED (CARDI 185)





505066 vacuum base kit M.S.R.P. € 164





PV 4-S - electrical vacuum pump M.S.R.P. € 677

506151 - start drilling centering device M.S.R.P. € 90



505812 - water pump - 10 liters M.S.R.P. € 143



CARDI 185 HAND-HELD CORE DRILL











T1 MU-EL

HAND-HELD CORE DRILL WET & DRY DRILLING FOR HEAVY DUTY USE

	drilling diameter max (mm) MASONRY	drilling diameter max (mm) CONCRETE	suggested depth (mm) (with extension)
	182	182	400
No.	252	202	900





CARDI 187 HAND-HELD CORE DRILL WITH DRILL STAND



TECHNICAL SPECIFICATIONS			T1 MU-EL
POWER (230 V)		W	2200 (MAX 2650)
R.P.M. IDLE / ON LOAD	GEAR I	r.p.m.	750 / 530
	GEAR II	r.p.m.	1800 / 1280
	GEAR III	r.p.m.	2500 / 1780
DRILLING RANGE IN MASONRY / ABRASIVE		Ø mm	20 - 252
DRILLING RANGE IN CONCRETE		Ø mm	20 - 202
HAND-HELD DRILLING RECOMMENDED NOT OVER		Ø mm	182
BIT SPINDLE CONNECTION			1"1/4 UNC + 1/2G
MATERIALS TO BE DRILLED			see chart at page 4
WEIGHT		Kg	7,3
SUPPLIED INTO			PLASTIC CASE
M.S.R.P.			1138 €

TECHNICAL SPECIFICATIONS - CORE DRILL WITH STA	CARDI 187	
CORE DRILL MODEL		T1 MU-EL
DRILL STAND MODEL		L 180
DRILL STAND TILTING UP TO		45°
WEIGHT (CORE DRILL + DRILL STAND)	Kg	7.3 + 10.9
CORE DRILL SUPPLIED INTO		PLASTIC CASE
M.S.R.P.		1720 €

ACCESSORIES:



fixing bolt kit
INCLUDED (CARDI 187)







vacuum base kit M.S.R.P. € 164

505062 - water collecting kit diam. 250 mm M.S.R.P. € 168

PV 4-S - electrical vacuum pump M.S.R.P. € 677



502410 - extension 1"1/4 500 mm ALU M.S.R.P. € 70

501370 - extension 1"1/4 300 mm ALU

M.S.R.P. € 50

505812 - water pump - 10 liters M.S.R.P. € 143 506149 - start drilling centering device M.S.R.P. € 90

core bits 1"1/4 - L=450 mm wet drilling see pag. 42

8



T1 ME-EL

HAND-HELD CORE DRILL DRY & WET DRILLING WITH DUST EXTRACTION SYSTEM FOR HEAVY DUTY USE





	drilling diameter max (mm) MASONRY	drilling diameter max (mm) CONCRETE	suggested depth (mm) (with extension)
	182	182	400
N.	252	202	900

		_	
TECHNICAL SPECIFICATIONS			T1 ME-EL
POWER (230 V)		W	2200 (MAX 2650)
R.P.M. IDLE / ON LOAD	GEAR I	r.p.m.	750 / 530
	GEAR II	r.p.m.	1800 / 1280
	GEAR III	r.p.m.	2500 / 1780
DRILLING RANGE IN MASONRY / ABRASIVE		Ø mm	20 - 252
DRILLING RANGE IN CONCRETE		Ø mm	20 - 202
HAND-HELD DRILLING RECOMMENDED NOT OVER		Ø mm	182
BIT SPINDLE CONNECTION			1"1/4 UNC
MATERIALS TO BE DRILLED			see chart at page 4
WEIGHT		Kg	7,3
SUPPLIED INTO			PLASTIC CASE
M.S.R.P.			1209 €

TECHNICAL SPECIFICATIONS - CORE DRILL V	CARDI 189	
CORE DRILL MODEL		T1 ME-EL
DRILL STAND MODEL		L 180
DRILL STAND TILTING UP TO		45°
WEIGHT (CORE DRILL + DRILL STAND)	Kg	7.3 + 10.9
CORE DRILL SUPPLIED INTO		PLASTIC CASE

1790 € M.S.R.P. **ACCESSORIES:** 506151 - start drilling centering device M.S.R.P. € 90 501367 - adaptor 1"1/4 (f) - 1/2G(f) 502410 - extension 1"1/4 500 mm ALU 505062 - water collec-ting kit diam. 250 mm INCLUDED M.S.R.P. € 70 M.S.R.P. € 168 501370 - extension 1"1/4 300 mm ALU 503628 - anchoring fixing bolt kit INCLUDED (CARDI 189) M.S.R.P. € 50 505066 vacuum base kit 506102 - quick bit M.S.R.P. € 164 ASP 1 - thin dust 506148 spacer PV 4-S - electrical 505812 - water unscrew device 1"1/4 INCLUDED (CARDI 189) H=30 mm vacuum pump M.S.R.P. € 677 pump - 10 liters M.S.R.P. € 143 M.S.R.P. € 760 INCLUDED (CARDI 189)

CARDI 189 HAND-HELD CORE DRILL WITH DRILL STAND





SPEED (







THE KIT CARDI 202-K IS SUPPLIED IN THE HEAVY DUTY PLASTIC CASE WITH WHEELS



CARDI 202-K

CORE DRILL KIT FOR MARBLE-GRANITE-STONE DRILLING



TECHNICAL SPECIFICATIONS		CARDI 202-K
POWER (230 V)	W	2200 (MAX 2650)
R.P.M. IDLE / ON LOAD	r.p.m.	860 / 620
DRILLING RANGE IN MARBLE - GRANITE - STONE	Ø mm	32 - 202
DRILLING RANGE IN CONCRETE - MASONRY	Ø mm	32 - 152
BIT SPINDLE CONNECTION		1"1/4 UNC + 1/2 G
FIXING		VACUUM OR ANCHOR
MATERIALS TO BE DRILLED		Marble - Granite - Stone
WEIGHT	Kg	15
TRANSPORT PLASTIC CASE WITH WHEELS (TROLLEY)		INCLUDED
M.S.R.P.	1680 €	

	drilling diameter MAX (mm) MARBLE - GRANITE - STONE	drilling diameter MAX (mm) CONCRETE & MASONRY
N.	202	152

THE CORE DRILL KIT CARDI 202-K INCLUDES:

- 1. core drill motor T2200 SU-15, 2200 W (MAX 2500);
- 2. drill stand for core drill motor, model **L 160-COMPACT**;
- 3. 505066 vacuum base kit;
- 4. 503628 anchoring fixing bolt kit;
- 5. 504428 transport plastic case with wheels (trolley);
- 6. diamond core bit CDP XXX, diam. to be chosen up to 100 mm;







ACCESSORIES :





PV 4-S - electrical vacuum pump M.S.R.P. € 677

505812 - water pump - 10 liters M.S.R.P. € 143

DIAMOND CORE BITS FOR GRANITE - STONE - MARBLE BIT CONNECTION 1/2G - Lenght 100 mm

DIAMETER	DIAMOND SEGMENTS	DIAMOND CORE BITS FOR	GRANITE - STONE - MARBLE		
(mm)	N° x Sp - H - L	ORDER CODE	M.S.R.P.		
35	4 x 2.5 - 9 - 20	CDP 035	€ 134		
40	4 x 2.5 - 9 - 24	CDP 040	€ 156		
45	4 x 2.5 - 9 - 27	CDP 045	€ 166		
50	5 x 2.5 - 9 - 24	CDP 050	€ 175		
60	6 x 2.5 - 9 - 24	CDP 060	€ 186		
70	6 x 2.8 - 9 - 24	CDP 070	€ 197		
80	7 x 2.8 - 9 - 24	CDP 080	€ 223		
90	8 x 2.8 - 9 - 24	CDP 090	€ 246		
100	9 x 3.3 - 9 - 24	CDP 100	€ 264		
120	9 x 3.3 - 9 - 24	CDP 120	€ 281		
other diameters available on request					



CARDI 183-K

CORE DRILL KIT FOR PLUMBERS





diamond core bit

bubble

drilling depth indication

drilling inclination indication

aluminum robust base

reinforced extruded aluminum column (mast)

self-lubricating

sliding pads



TECHNICAL SPECIFICATIONS		
HAND-HELD CORE DRILL MODEL		T2000 ME-14
CORE DRILL STAND MODEL		L 180
POWER (230 V)	w	2000 (MAX 2200)
R.P.M. IDLE / ON LOAD	r.p.m.	1400 / 960
DRILLING RANGE IN MASONRY / ABRASIVE	Ø mm	32 - 202
DRILLING RANGE IN CONCRETE	Ø mm	32 - 182
HAND-HELD DRILLING RECOMMENDED NOT OVER	Ø mm	162
BIT SPINDLE CONNECTION		1"1/4 UNC
DRILL STAND TILTING UP TO		45°
WEIGHT (CORE DRILL + DRILL STAND + FLUSH DRILLING DEVICE 502305)	Kg	6 + 10 + 2.8
HAND-HELD CORE DRILL SUPPLIED INTO		PLASTIC CASE
M.S.R.P.		1990 €

 drilling diameter	drilling diameter	suggested depth
max (mm)	max (mm)	(mm)
MASONRY	CONCRETE	(with extension)
162	162	

	drilling diameter	drilling diameter	suggested depth
	max (mm)	max (mm)	(mm)
	MASONRY	CONCRETE	(with extension)
No.	202	182	500

502305 - accessory to drill flush to the wall (or floor) and into the corners. Suitable to drill masonry and concrete up to diam. 82 mm, hand-held and on the drill stand.

THE KIT FOR PLUMBERS CARDI 183-K INCLUDES:

- 1. hand-held core drill T2000 ME-14;
- drill stand for hand-held core drill, model L 180;
- 3. 502305 accessory to drill flush to the wall (or floor) and into the corners;
- 506102 CARDIFACILE quick bit unscrew device 1"1/4;
- 5. 501367 adaptor 1"1/4 F (f) 1/2G (f);
- 6. 501370 core bit extension 1"1/4 L=300 mm ergal aluminum;
- 503628 anchoring fixing bolt kit;
- 8. 503090 plastic case for T2000 ME-14;
- diamond core bit CDU 042-G, 1/2 G, diameter 42 mm;
 diamond core bit CDS XXX, 1"1/4, diam. to be chosen up to 127mm;











506151 - start drilling centering device M.S.R.P. € 90







505066 vacuum base kit

M.S.R.P. € 164









PV 4-S - electrical pump - 10 liters M.S.R.P. € 143 M.S.R.P. € 677



FLUSH DRILLING DEVICE

To drill with 1/2G connection core bits, max drilling diameter 82 mm. Minimum flush drilling diameter: 35 mm.











Drilling into corners

Drilling flush to the wall

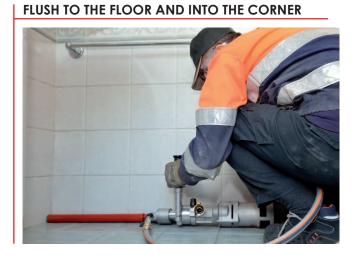
Drilling flush to the floor

Drilling into the grooves

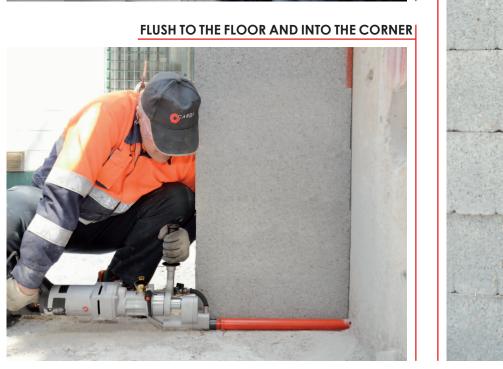
FLUSH TO THE WALL DRILLING







DRILLING ON DRILL STAND
FLUSH TO THE WALLS AND INTO THE CORNER







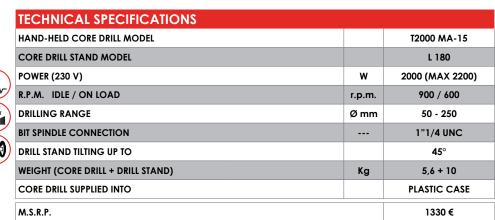
CARDI 184-K

DRY DRILLING, HAND-HELD & ON DRILL STAND



CORE DRILL KIT FOR CHIMNEYS AND HEATERS INSTALLATION





drilling diameter max (mm) MASONRY	drilling diameter max (mm) CONCRETE	suggested depth (mm) (with extension)	 drilling diameter max (mm) MASONRY	drilling diameter max (mm) CONCRETE	suggested depth (mm) (with extension)
202	182	400	250	202	500

THE KIT INCLUDES:

- 1. hand-held core drill T2000 MA-15;
- 2. drill stand for hand-held core drill, model L 180;
- 3. 506148 spacer kit H = 30 mm;
- 4. 506102 CARDIFACILE quick bit unscrew device 1"1/4;
- 5. 501370 bit extension 1"1/4 L=300 mm ergal aluminum;
- 6. 503628 anchoring fixing bolt kit;
- 7. 503090 plastic case for T2000 ME-15;
- 8. core bit CDS XXX, 1"1/4, diam. to be chosen up to 127 mm;









CORE DRILL KIT FOR ELECTRICIANS

ACCESSORIES

506151 - start drilling centering device M.S.R.P. € 90



ASP 1 - thin dust vacuum cleaner M.S.R.P. € 760

P2000 MS-13-K

DRY DRILLING WITH MICROPERCUSSION



162	162
 MASONRY	CONCRETE
drilling diameter max (mm)	drilling diameter max (mm)

TECHNICAL SPECIFICATIONS		P2000 MS-13-K
POWER (230 V)	W	2000 (MAX 2200)
R.P.M. IDLE / ON LOAD	r.p.m.	2000 / 1350
PERCUSSIONS IDLE / ON LOAD	n/min	34000 / 23000
DRILLING RANGE IN MASONRY / ABRASIVE	Ø mm	32 - 162
DRILLING RANGE IN CONCRETE	Ø mm	32 - 162
BIT SPINDLE CONNECTION		M18 x 2.5
MATERIALS TO BE DRILLED		see chart at page 4
WEIGHT	Kg	4,8
SUPPLIED INTO		PLASTIC CASE
M.S.R.P.		990 €

THE CORE DRILL KIT FOR ELECTRICIANS INCLUDES

- 1. hand-held core drill P2000 MS-13 with micropercussion;
- 2. 503134 bit extension M16 L=300 mm;
- 3. 503148 adaptor M18(f)-M16(m) for M16 bits;
- . 506135 quick adaptor M16 for SDS PLUS bit;
- 5. 506134 bit SDS PLUS Ø12 L=260 mm;
- 6. 503060 plastic case for P2000 MS-13;
- diamond core bit CDS XXX-M16, diam. to be chosen up to 132 mm;



ACCESSORIES





ASP 1 - thin dust vacuum cleaner M.S.R.P. € 760



STATIONARY CORE DRILLS



SINGLE PHASE 230 V

CARDI 200

CARDI 250

CARDI 306

CARDI 400

CARDI 500

CARDI 501

THREEPHASE 380-400 V

WATER COOLED MOTOR

CARDI 205

CARDI 605

CARDI 606

CARDI 805

CARDI 1005



CARDI 200 - CARDI 250





CARDI 200 2200 W - 3 speed drilling up to Ø 200 mm



3420 W - 2 speed drilling up to Ø 250 mm

CARDI 250

TECHNICAL SPECIFICATIONS			CARDI 200	CARDI 250
CORE DRILL MOTOR MODEL			T1 200-EL	T4 300-EL
CORE DRILL STAND MODEL			L 200	L 250
POWER (230 V)		W	2200 (MAX 2500)	3420 (MAX 4400)
R.P.M. IDLE / ON LOAD	GEAR I	r.p.m.	540 / 385	490 / 320
	GEAR II	r.p.m.	1300 / 920	1160 / 760
	GEAR III	r.p.m.	1800 / 1280	
DRILLING RANGE IN CONCRETE - WET		Ø mm	30 - 200	50 - 250
BIT SPINDLE CONNECTION			1"1/4 UNC + 1/2G	1"1/4 UNC
WEIGHT		Kg	19	29
M.S.R.P.			1800 €	2500 €

CCESSORIES



503628 - anchoring INCLUDED



unscrew device 1"1/4 INCLUDED



505062 - water collecting kit diam. 250 mm M.S.R.P. € 168

vacuum base kit

M.S.R.P. € 205



PV 4-S - electrical vacuum pump M.S.R.P. € 677

501370 - extension 1"1/4 300 mm ALU



505812 - water pump - 10 liters M.S.R.P. € 143



502867 - 50 anchors for concrete - M12 M.S.R.P. € 30

USERS

- general contractors, construction businesses;
- plumbers and heating systems fitters;
- electricians, fitters, installers;
- cutting & coring professionals.

APPLICATIONS

- openings in walls and floors for installations (air, water, gas etc);
- · holes for fitting and anchoring of guarrails, fences, railings;
- · sampling of concrete cores for testing and verification;
- continuous drilling of considerable lenght.

TOTAL PROTECTION SYSTEM BY **CARDI - ADVANTAGES**

It consists in the combination of four functions, electronic and mechanical, which are able to work in synergy to ensure maximum protection for the operator and for the machine:

- "CARDI Electronic Clutch" or electronic "load limiter":
 - -protects from overloads and prevents damages to the motor; - no break-down during your work and very limited service costs;
- soft start (peaks limiter):
 - allows the machine to be plugged into a regular household outlet avoiding the intervention of the line protection automatic switches;
- avoids tears on the anchoring system when starting the drill;

• safety mechanical clutch:

- protects the operator in case of core bit stuck and suddendly stop;
- avoids damages to the gearbox;
- P.R.C.D., Portable Residual Current **Device** mounted as standard
 - it protects the operator in case of electrical malfunction and lost of insulation;
 - it operates in the event that live parts come in contact with water;
- avoids unintentional restart in the event of drop/loss and coming back of the power.



Rapid-Lock motor mounting system - CARDI 200 / 250 for core bits see pag. 42

CARDI

FEATURES

- Aluminum-made core drill motor, heavy duty and light at the same time;
- quick connection system: allows safe and fast coupling of the motor on the drill stand, moreover allows to separate the weights for the transport and set-up of the core drill;
- tilted drilling: the CARDI core drills are tiltable up to 45°;
- CARDIFACILE: quick bit unscrewing supplied as standard; device - you will no longer need wrenches 41 and 32 mm to dismount the core bit at the end of drilling job;
- multipurpose feeding handle (CARDI 200 / 250): the feeding handle is suitable to act also on all the screws and regulations;
- core bit stabilizer and bubble levels (CARDI 200 / 250) for an accurate
- anchoring fixing bolt kit: accessory supplied as standard and usable many
- contrast tie-rod: device that, using a scaffold pipe, allows to stabilize the core drill and work in better safety. (CARDI 306 / 400).



Dove Tail quick motor mount system CARDI 306 and CARDI 400



Contrast tie-rod to be used with scaffold tube.



Detail of C520 steel anchor base

CARDI 306 - CARDI 400



TECHNICAL SPECIFICATIONS			CARDI 306	CARDI 400
CORE DRILL MOTOR MODEL			T4 300-EL	T6 375-EL
CORE DRILL STAND MODEL			C 520	C 520
POWER (230 V)		w	3420 (MAX 4400)	3420 (MAX 4400)
R.P.M. IDLE / ON LOAD	GEAR I	r.p.m.	490 / 320	350 / 230
	GEAR II	r.p.m.	1160 / 760	800 / 520
	GEAR III	r.p.m.		1475 / 965
DRILLING RANGE IN CONCRETE - WET		Ø mm	50 - 300	30 - 400
BIT SPINDLE CONNECTION			1"1/4 UNC	1"1/4 UNC
WEIGHT		Kg	40	41
M.S.R.P.			3000 €	3160€

ACCESSORIES



505355 - quick bit

unscrew device 1"1/4

INCLUDED



INCLUDED (CARDI 400)



505063 -

vacuum base kit

M.S.R.P. € 205





vacuum pump

M.S.R.P. € 677



numn - 10 liters

M.S.R.P. € 143



502867 - 50 anchors for concrete - M12

for core bits see pag. 42



CARDI 500 - CARDI 501



TECHNICAL SPECIFICATIONS				CARDI 500	CARDI 501
CORE DRILL MOTOR MODEL				T9 475-EL	T9 475-EL
CORE DRILL STAND MODEL				C 520	C 600
POWER (230 V)			w	3420 (MAX 4400)	3420 (MAX 4400)
R.P.M. IDLE / ON LOAD	GEAR	ı	r.p.m.	300 / 190	300 / 190
	GEAR	II	r.p.m.	560 / 370	560 / 370
	GEAR	Ш	r.p.m.	920 / 600	920 / 600
	GEAR	IV	r.p.m.	1540 / 1000	1540 / 1000
DRILLING RANGE IN CONCRETE - WET			Ø mm	25 - 500	25 - 500
BIT SPINDLE CONNECTION				1"1/4 UNC	1"1/4 UNC
WEIGHT			Kg	42	46
M.S.R.P.				3460 €	4040 €

ACCESSORIES













501852 - spacer

INCLUDED



for concrete - M12

M.S.R.P. € 30



M.S.R.P. € 677



502410 - extension 1"1/4 500 mm ALU



501370 - extension 1"1/4 300 mm ALU

M.S.R.P. € 50

anchorina kit M.S.R.P. € 110

USERS

- general contractors, construction businesses;
- cutting & coring professionals.

APPLICATIONS

- drilling of medium and big diameters;
- drilling of considerable lenght;
- · drilling in very hard materials and high reinforced concrete.

TOTAL PROTECTION SYSTEM BY **CARDI - ADVANTAGES**

Combination of electronic and mechanical functions working in synergy to ensure maximum protection for the operator and for the machine:

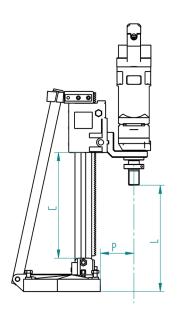
- "CARDI Electronic Clutch" or electronic "load limiter":
 - protects from overloads and prevents damages to the motor;
 - no break-down during your work and very limited service costs;
- soft start (peaks limiter):
 - allows the machine to be plugged into a regular household outlet;
 - avoids tears on the anchoring system when starting the drill;
- safety mechanical clutch
 - protects the operator in case of core bit stuck and suddendly stop;
 - avoids damages to the gearbox;
- P.R.C.D., Portable Residual Current **Device** mounted as standard
 - it protects the operator in case of electrical malfunction;
 - it operates in the event that live parts come in contact with water;
 - avoids unintentional restart in the event of drop/loss and coming back of the power.

FEATURES

- Aluminum-made core drill motor, heavy duty and light at the same time;
- quick connection system: allows safe and fast coupling of the motor on the drill stand:
- tilted drilling: the CARDI core drills are tiltable up to 45;
- CARDIFACILE: quick bit unscrewing device supplied as standard;
- multipurpose feeding handle (CARDI 501): is suitable to act on all the screws;
- anchoring fixing bolt kit: accessory supplied as standard and usable many times:
- contrast tie-rod: device that, using a scaffold pipe, allows to stabilize the core drill and work in better safety.



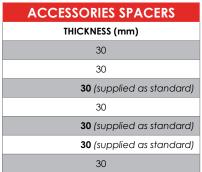
HELPFUL SIZES



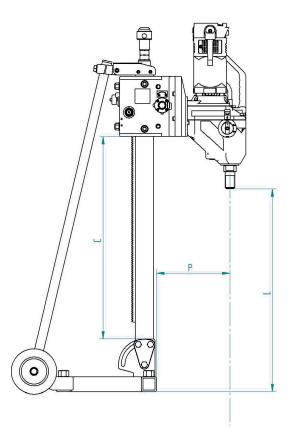
CORE DRILL	SIZES (mm)				
	С	L	P		
CARDI 183	577	580	110		
CARDI 183-K	577	580*	110		
CARDI 184-K	577	580*	140		
CARDI 185	577	580	110		
CARDI 187	577	580	140		
CARDI 189	577	580	140		
CARDI 202-K	252	255	110		

^{* =} without 502305 (flush drilling device)

CODE	SPACER DESCRIPTION	M.S.R.P.
506148	H = 30 mm	€







CORE DRILL	S	SIZES (mm)				
	С	L	P			
CARDI 200	577	567	130			
CARDI 250	720	690	167			
CARDI 306	655	640	195 240			
CARDI 400	655	626				
CARDI 500	655	608	271			
CARDI 501	675	668	284			
CARDI 205	655	634	226			
CARDI 605	655	634	306			
CARDI 606	675	694	319			
CARDI 805	675	691	320			
CARDI 1005	675	658	320			

ACCESSORIES SPACERS
THICKNESS (mm)
20 / 50 (a 4 fori)
20 / 45 / 60 / 80 / 110 (6 holes)
20 / 45 / 60 / 80 / 110 (6 holes)
20 / 45 * / 60 / 80 / 110 (6 holes)
20 / 45 * / 60 / 80 / 110 (6 holes)
20 / 45 * / 60 / 80 / 110 (6 holes)
20 / 45 / 60 / 80 / 110 (6 holes)
20 / 45 / 60 / 80 * / 110 (6 holes)
20 / 45 / 60 / 80 * / 110 (6 holes)
37 * / 107
37 * / 107

* = supplied as standard

CODE	M.S.R.P.	
502545 H = 20 mm - 4 holes		34 €
502296 H = 50 mm - 4 holes		48 €

501899	H = 20 mm - 6 holes	48 €
501852	H = 45 mm - 6 holes	73 €
501654	H = 60 mm - 6 holes	73 €
506107	H = 80 mm - 6 holes	92€
501634	H = 110 mm - 6 holes	110€

506106	H = 37 mm CARDI 805 / 1005	92€
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506105	H = 107 mm CARDI 805 / 1005	380 €







THREEPHASE 380-400 V



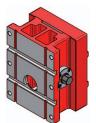




R.C.D.

TECHNICAL SPECIFICATIONS			CARDI 205	CARDI 605	CARDI 606	CARDI 805	CARDI 1005
CORE DRILL MOTOR MODEL			FR 205	FR 605	FR 605	FR 805	FR 1005
CORE DRILL STAND MODEL			C 520	C 520	C 600	C600	C600
NAMEPLATE POWER (380 V)		kW	4,2 (MAX 5,0)	4,2 (MAX 5,0)	4,2 (MAX 5,0)	6,0 (MAX 7,0)	6,0 (MAX 7,0)
R.P.M. IDLE / ON LOAD	GEAR I	r.p.m.	415	115	115	90	70
	GEAR II	r.p.m.	675	185	185	195	120
	GEAR III	r.p.m.	950	260	260	325	190
	GEAR IV	r.p.m.					270
DRILLING RANGE IN CONCRETE - WET		Ø mm	40 - 200	120 - 500	120 - 600	100 - 600	120 - 600
MOUNTABLE CORE BIT MAX DIAMETER - WITHOUT SPACE	CER	Ø mm	452	452	478	566	566
MOUNTABLE CORE BIT MAX DIAMETER - WITH INCLUD	ED SPACER	Ø mm		612 (spacer 506107)	638 (spacer 506107)	640 (spacer 506106)	640 (spacer 506106)
BIT SPINDLE CONNECTION			1"1/4 UNC	1"1/4 UNC	1"1/4 UNC	1"1/4 UNC	1"1/4 UNC
CARDIFACILE - QUICK BIT UNSCREW DEVICE 1"1/4 - 50	05355				INCLUDED		
ANCHORING FIXING BOLT KIT - 503628			INCLUDED				
WEIGHT		Kg	50	50	57	67	76,5
M.S.R.P.			3825 €	3920 €	4490 €	5290 €	5790 €





spacer H 107 - cod. 506105 M.S.R.P. 380 €

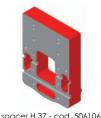
spacer H 80 - cod. 506107

INCLUDED (CARDI 605/606)

motor mount plate cod. 505937 for CARDI 805 / CARDI 1005

motor mount plate cod. 505936

INCLUDED



INCLUDED (CARDI 805/1005)

APPLICATIONS

- · continuous drilling of high length and core drilling of large diameters;
- consolidation and securing of facilities and buildings;
- large openings for pipes and storm drains:
- sampling for testing and material verification and checks, at very high depth;

FEATURES

- 380/400V 50 hz ThreePhase water cooled high efficiency motor: - designed to spin at only 3000 rpm,
 - it ensures a long life to the bearings and high resistance to vibrations; - suitable for heavy use and with
- cooled with an efficient water
- through years of experience.
- 3 or 4 mechanical gears gearboxes, lubricated oil and oversized:
 - and power to the core bit spindle, unlike the "gear-changers" that act electronically on the motor's rpm and which dissipate a large part of its power in the electronic device that controls the rpm reduction.
- quick connect coupling system: allows safe and fast coupling between motor and drill stand and allows you to separate the weights for the transport and the set-up of the drill;
- inclined core drilling: CARDI core drills can be tilted up to 45°;
- CARDIFACILE: quick bit unscrew device; - you will not need 41 and 32 mm wrenches to unscrew the core bit at the end of the drilling operations.

- extremely low maintenance costs;
- cooling system, specifically designed; - robust construction and proven
- they allow to provide higher torque
- degree of Protection: IP55;



for CARDI 606

INCLUDED

motor mount plate cod. 504870 for cardi 205 / cardi 605 INCLUDED



503628 - Anchoring fixing kit INCLUDED



505355 - CARDIFACILE INCLUDED



503261 - 5 to 4 pins adapter 380-400 V socket/plug INCLUDED



CAM-LOCK quick motor to drill stand connection CARDI 606 - 805 -1005

TOTAL PROTECTION SYSTEM BY **CARDI - ADVANTAGES**

It consists in the combination of most functions, electronic and mechanical, which are able to work in synergy to ensure maximum protection for the operator and for the machine.

The main integrated functions are:

- "CARDI Threephase Electronic Clutch":
 - protects from overloads and prevents damages to the motor; - a LED indicates the reaching of the protection level, helping to optimize the load and, therefore, your work; - no break-down during your work and very limited service costs;
- soft start (peaks limiter): - at the motor start-up avoids peaks of power and hits to the fastening system and to the motor itself;
- overtemperature motor protection: - it interrupts the drilling in case of insufficient cooling, avoiding to reach dangerous temperatures for the motor; a special LED indicates to the operator the achievement of the over temperature limit;
- smart restart after a stop or stall: -for three times it tries to restart the motor trying to unlock the diamond core bit in case of arrest / obstacle to the rotation; - prevents the operator to manually act to unlock the core bit, making the work faster and safer;
- multidiscs mechanical clutch: engineered support an intensive and heavy use; - it requires minimal maintenance thanks to its interaction in synergy with the "CARDI Threephase Electronic Clutch";
- RCD (Residual Current Device): - it protects the operator in electrical malfunction case of electrical insulation; and lost - it operates in the unlucky event that live parts come into contact with water;
- "voltage drop" motor stop system : - avoids unintentional restart in the event of drop/loss and coming back of the power;
- plug with "phase inverter" - avoids the operator to be forced to act on the plug wires connections or the electrical box to obtain the correct spinning direction.



EXTRA-LONG COLUMN C600-1500



Designed to use diamond bits and extensions of 1 meter in length, for holes of great depth.

ADVANTAGES

- high reduction of working time in case of drilling of high lenght and/or continuous drilling;
- reduction of purchasing costs for the diamond core bits and for the equipments for continuous drilling operations.

C600-1500	
SUITABLE FOR	ALL CARDI MOTORS
M.S.R.P.	2320 €

SEMI-AUTOMATIC FEEDING SYSTEM SERVO 520 / DA VINCI SERVO

The CARDI feeding-system powers the movement of the carriage on the column (mast), eliminating the operator's physical effort and fatigue. The system is controlled by a remote control panel that allows to select the speed suitable for the application.

ADVANTAGES

- allows to work in complete safety being the operator away from the drilling / cutting area, avoiding splashes of mud and water;
- allows the operator to avoid uncomfortable and tiring postures;
- ensures a lower diamond wearing which results in a longer life and optimization of the diamond tools;
- ensures to do the job faster;
- compatible with all the CARDI professional drill stands and with the DA VINCI system;



	SERVO 520	DA VINCI SERVO	
SUITABLE FOR	C 520 C600, C600-1500, SISTEMA DA VI		
SPECIFICATIONS	BRUSHLESS MOTOR 24V-150 W - CONTROL PANEL - REMOTE CONTROL		
MAX THRUST (FORCE)	600 Kg		
M.S.R.P.	2080 €	2080 €	
M.J.K.I .	2000 €	2000 €	



ACCESSORIES FOR CORE DRILLS



SCAFFOLD FIXING





FLUSH TO THE WALL DRILLING





CORE BIT EXTENSIONS 1"1/4 - ERGAL ALUMINUM

CODE	USABLE LENGHT	M.S.R.P.
501369	200 mm	41 €
501370	300 mm	50 €
502410	500 mm	70 €



CORE BIT EXTENSIONS 1/2G - ERGAL ALUMINUM

CODE	USABLE LENGHT	M.S.R.P.
501376	200 mm	34 €
501377	300 mm	43 €
502423	500 mm	64€



CORE BIT EXTENSIONS M16 - STEEL

CODE	USABLE LENGHT	M.S.R.P.
503134	300 mm	33 €



CARDIFACILE - QUICK BIT UNSCREW DEVICE 1"1/4

CODE	COMPATIBILITY	M.S.R.P.
506102	HAND-HELD CORE DRILLS	65 €
505355	ALL CARDI CORE DRILLS	79 €



BRASS RING FOR 1"1/4 CORE BITS HIGH THICKNESS (4 mm) AND LONG LIFE

CODE	COMPATIBILITY	M.S.R.P.
501818	ALL CARDI CORE DRILLS WITH 1"1/4	4.2 €



AXIAL GUIDE DEVICE FOR HAND-HELD DRILLING

FOR 1"1/4 CORE BITS

CODE	CORE DRILL SPINDLE	M.S.R.P.
504840	1"1/4 + 1/2G	42 €
504841	1"1/4 + HOLE Ø 19mm	42 €

This device need you to drill an hole (with a normal drill) into the material you have to core drill. This hole is used as a "guide hole" for the device.



CENTERING DEVICE FOR HAND-HELD DRILLING

WITH INNOVATIVE ROTATING TIP - FOR CORE BITS 1"1/4 L=250 mm

CODE	CORE DRILL SPINDLE	M.S.R.P.
506149	1"1/4 + 1/2G	90€
506151	1"1/4 + HOLE Ø 19mm	90 €

This device does not need you to drill any "guide hole". It is equipped with a gas spring and a rotating tip; it allows to start the core drill in safe condition without misallignments of the diamond core bit.







CORE BIT ADAPTERS

CODE	DESCRIPTION	M.S.R.P.
503292	M18 (f) - 5/8 11 UNF (m)	18.50 €
503037	M18(f)-M16(m) hole diam. 8	18.50 €
503148	M18(f)-M16(m) hole diam. 10	18.50 €
501760	1/2G (m) - M16 (m)	26 €
501596	1/2G (m) - 5/8 16 UNF (m)	26 €
502741	1/2G (m) - 5/8 11 UNF (m)	39 €
501365	1/2G (m) - 1"1/4 UNC (m)	33 €
501367	1"1/4 UNC (f) - 1/2G (f)	39 €
506135	quick adaptor M16 for SDS PLUS bit	30 €
506134	SDS PLUS bit Ø12 L=260 mm;	11 €



DUST EXTRACTION CHUCKS

CODE	DESCRIPTION	M.S.R.P.
505560	1"1/4 (f) - 1"1/4 (m)	143.5 €
505561	M18 (f) - 1"1/4 (m)	143.5 €



THIN DUST VACUUM CLEANER

CODE	DESCRIPTION	M.S.R.P.
ASP 1	THIN DUST VACUUM CLEANER	760 €

- Power 1200 W;
- · Auxiliary 230 V socket for the power-tool;
- For thin dust as the ones from drilling and cutting;
- Automatic filter-clean system;
- Automatic Start & Stop: due to the auxiliary socket for your power tool, the suction starts automatically when you switch on your machine and stops when you release its switch. When the power-tool goes off, the vacuum cleaner performs a filter cleaning operation and then stops.



VACUUM FIXING FOR DRILLING MAX DIAMETER 250 mm

CODE	DIMENSION	M.S.R.P.
505066	VACUUM BASE KIT 250x250 mm (force ~300 kg)	164€
505063	VACUUM BASE KIT 300x330 mm (force ~500 kg)	205 €







MOTOR MOUNT PLATES

CODE	DESCRIPTION	M.S.R.P.
505035	PLATE WITH COLLAR FOR HAND-HELD CORE DRILLS: DRILL STANDS L 160 - L 180	33 €
505036	PLATE WITH COLLAR FOR HAND-HELD CORE DRILLS : DRILL STANDS L 200-L 250-L 300	43 €
505040	4 HOLES MOTOR MOUNT PLATE FOR DRILL STAND: L 200	33 €
505039	6 HOLES MOTOR MOUNT PLATE FOR DRILL STANDS: L 250 - L 300	37 €
504870	6 HOLES MOTOR MOUNT PLATE FOR DRILL STAND: C520	73.8 €
505936	6 HOLES MOTOR MOUNT PLATE FOR DRILL STANDS: C600 - C600-1500	120€
505937	MOTOR MOUNT PLATE FOR CORE DRILL MODELS: CARDI 805 - CARDI 1005	160€



SPACERS

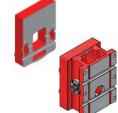
CODE	DESCRIPTION	M.S.R.F	
502545	H = 20 mm - 4 holes	34 €	
502296	H = 50 mm - 4 holes	48 €	
506148	H = 30 mm (L 160 - L 180)	60€	
506132	H = 30 mm + collar 60 mm (L 200 - L 250 - L 300)	93 €	
501899	H = 20 mm - 6 holes	48 €	
501852	H = 45 mm - 6 holes	73 €	
501654	H = 60 mm - 6 holes	73 €	
506107	H = 80 mm - 6 holes	92€	
501634	H = 110 mm - 6 holes	110€	











ANCHOR FIXING

CODE	DESCRIPTION	M.S.R.P.
503628	ANCHORING FIXING KIT	25 €
502867	50 pcs - ANCHORS M12	30 €
503260	SETTING TOOL ANCHORS M12	11 €







PORTABLE WATER PUMP WITH 10 LITERS TANK

CODE **505812 M.S.R.P.** € **143**



WATER COLLECTION KITS FOR CORE BITS MAX DIAMETER 150 AND 250 mm

CODE	DRILL STAND MODELS	Ø mm	M.S.R.P
505062	L160 - L180 - L200 - L250 - L300	250	168€
503999	C520 - C600 - C600-1500	250	175 €
501712	(spare rubber disc)	250	20 €
505061	L160 - L180 - L200 - L250 - L300	150	133 €
501111	(spare rubber disc)	150	10€





WALL CLAMP FIXING DEVICE

CODE **503183** M.S.R.P. € **218**





COMMON USE SPARE PARTS/ACCESSORIES

CODE	DESCRIPTION	M.S.R.P.
504568	WATER HOSE KIT FOR CORE DRILLS	35 €
500101	ACQUA-STOP WATER HOSE CONNECTOR	14€
506050	WATER INLET AND VALVE FOR -ME CORE DRILLS	16€
504207	VACUUM CLEANER CONNECTOR	8,5 €
502143	AUXILIARY HANDLE FOR HAND-HELD CORE DRILLS	19€



ACCESSORY TO DRILL FLUSH TO THE WALL (OR FLOOR) AND INTO THE CORNERS

CODE **502305** M.S.R.P. € **330**



- compatible with all the CARDI hand-held core drills and with the drill motor T1 200-EL
- to be used with 1/2 G core bit
- flush drilling minimum diameter 35 mmcore bit maximum diameter 82 mm





SCAFFOLD FIXING ACCESSORIES

CODE	DRILL STAND MODEL	M.S.R.P.
505064	L160 - L180 - L200 - L250 - L300	110€
503160	C520 - C600 - C600-1500	110€







ELECTRIC HAND-HELD BLADE SAWS





PE 400

PE 401

TP 400

TP 400-FC

PE 350

PIRANHA 125



PE 400 ELECTRIC BLADE SAW WET CUTTING ALSO FLUSH



E

35



USERS

- general contractors, construction businesses, fitters;
- cutting & coring professionals.

APPLICATIONS

- doors and windows openings;
- · wall and floor cutting on masonry, concrete and reinforced concrete;
- skylights installation;
- concrete pipes cutting;
- floor grooves and joints;
- pavement slabs cutting;

TOTAL PROTECTION SYSTEM BY CARDI

Combination of three functions which are able to work in synergy ensuring maximum protection for the operator and the machine:

- · "CARDI Electronic Clutch" or electronic "load limiter":
 - protects from overloads and prevents damages to the motor;
 - no break-down during your work and very limited service costs;
- soft start (peaks limiter):
 - allows the machine to be plugged into a regular household outlet avoiding the intervention of the line automatic breakers;
 - avoids tears on the arms when starting the cut;
- P.R.C.D., Portable Residual Current **Device** on the electrical cable:
 - protects the operator in case of electrical malfunction and lost of electrical insulation;
 - operates in the event that live parts come in contact with water;
 - avoids unintentional restart in the event of drop/loss and coming back of the power.

DIAMOND BLADE DDT 400-S

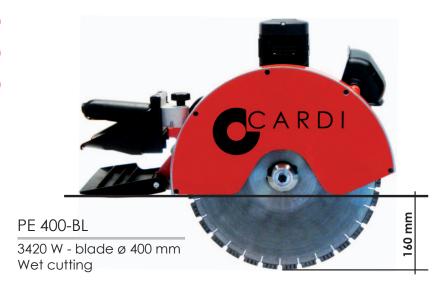
Supplied with the machine for wet cutting, allows:

- higher penetration and cutting speed and a lower effort for the operator, thanks to thinner diamond segments compared to the blades normally available on the market;
- weight reduction thanks to the construction made with very thin high resistance carbon steel core;
- to cut flush to wall or floor;



506152 - dust extraction accessory (PE 400) M.S.R.P. € 350





PE 401 ELECTRIC BLADE SAW DRY CUTTING WITH DUST EXTRACTION



PE 401-BL 3420 W - blade ø 400 mm **Dust Extraction included**

TECHNICAL SPECIFICATIONS		PE 400-BL	PE 401-BL
POWER (230 V) W		3420 (MAX 4400 / 6 hp)	
R.P.M. IDLE / ON LOAD	r.p.m.	2870 / 1880	
BLADE DIAMETER	mm	400	
BLADE ARBOR (diam.) / SUITABLE BLADE HOLE	mm	25,4	
MAXIMUM CUTTING DEPTH	mm	160 (135 with dust extraction)	
FLANGE FOR FLUSH CUTTING IN WET		supplied as standard	
DUST EXTRACTION ACCESSORY (50XXXX)		optional	supplied as standard
WEIGHT (without blade) Kg		13 Kg	14,5 Kg
M.S.R.P. (BLADE INCLUDED)		1950 €	2350 €

DIAMOND BLADES			
DDT 400-S	CARDI SPECIAL DIAMOND BLADE - WET CUTTING & FLUSH CUTTING	264 €	
DDT 400	CARDI SPECIAL DIAMOND BLADE - WET CUTTING & DRY CUTTING	177€	



ADVANTAGES

- The most powerful on the market :
 - electrical motor 3420 W at 230V (4400W max, 6 hp);
- great cutting depth:
 - up to 160 mm;
- for heavy-duty and professional use: aluminum alloy to ensure high resistance and plastic where necessary to protect electrical parts;
- the innovative water injection system, delivered through the center of the blade shaft and centrifuged to ensure:
 - effective dust suppression system, to further protect the operator's health;
 - lower consumption of water which means less dispersion of liquid in the working area;
 - uniform cooling of the diamond blade to avoid deformations, ensures longer life for the diamonds and requires less cutting pressure from the operator.
- flush cut: PE 400 can cut flush to the wall and to the floor, using the flush cut flange supplied with the machine and the included diamond blade DDT 400-S;
- dry cutting: PE 400 allows dry cutting using the dust extraction accessory and a specific blade. The accessory must be connected to a thin dust vacuum cleaner, ables to filter concrete dust; (flush cutting is not possible with the dust extraction accessory)
- maximum approach to the floor and the walls thanks to the switch-handle which can be rotated 90°;
- extreme handling and balancing thanks to the innovative vertical position of the motor, unique for this kind of machines;
- easy straight cutting: using a common wood board is possible to perform straight cuts very easily;
- combination with DA VINCI system: the PE 400 model can be mounted on the DA VINCI track system allowing long linear cuts with no effort and optimizing the diamond blade wearing. Information about DA VINCI system is available in this catalog.



Flush floor cutting







Dry cutting in concrete blocks wall

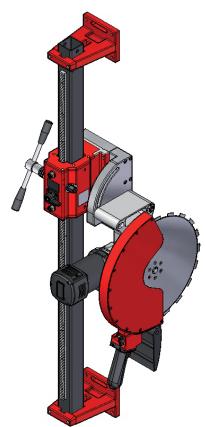


Dry cutting in reinforced concrete

PE 400 & DA VINCI SYSTEM



Making a vertical opening on a concrete wall



PE 400 mounted on DA VINCI SYSTEM





PE 350

ELECTRIC BLADE SAW







TECHNICAL SPECIFICATIONS	PE 350-BL	
POWER (230 V)	w	3000 (MAX 3650 / 5 hp)
R.P.M. IDLE / ON LOAD	r.p.m.	3250 / 2200
BLADE DIAMETER	mm	350
MAXIMUM CUTTING DEPTH	mm	140
BLADE ARBOR (diam.) / SUITABLE BLADE HOLE	mm	25,4
WEIGHT (without blade)	Kg	11.5
M.S.R.P. ("DDT 350-S" SPECIAL CARDI WET CUT DIAMOND BLADI	1550 €	

DIAMON	ID BLADE	
DDT 350-S	SPECIAL CARDI DIAMOND BLADE - WET CUT -	220 €





90° rotatable handle



Cutting Depth regulation



Self-supporting guide rollers

USERS

- general contractors, construction businesses, fitters;
- cutting & coring professionals.

APPLICATIONS

- doors and windows openings;
- · wall and floor cutting on masonry, concrete and reinforced concrete;
- skylights installation;
- concrete pipes cutting;
- floor grooves and joints;
- pavement slabs cutting;

TOTAL PROTECTION SYSTEM BY CARDI

Combination of three functions which are able to work in synergy ensuring maximum protection for the operator and the machine:

- "CARDI Electronic Clutch" or electronic "load limiter":
 - protects from overloads and prevents damages to the motor;
 - no break-down during your work and very limited service costs;

• soft start (peaks limiter):

- allows the machine to be plugged into a regular household outlet avoiding the intervention of the line automatic breakers:
- avoid tears on the arms when starting the cut;
- P.R.C.D., Portable Residual Current Device mounted as standard on the electrical cable
 - it protects the operator in case of electrical malfunction and lost of electrical insulation;
 - it operates in the event that live parts come in contact with water;
 - avoids unintentional restart in the event of drop/loss and coming back of the power.

CARDI SPECIAL DIAMOND BLADE

The diamond blades DDT 350-S DDT 400-S. supplied with the machines, allow:

- higher penetration and cutting speed and a lower effort for the operator, thanks to thinner diamond seaments compared to the blades normally available on the market;
- weight reduction thanks to the construction made with very thin high resistance carbon steel core;
- the blade DDT 400-S, when mounted on the TP400-FC, allows to perform flush cut, too. (see pag.44 for the blade).



ADVANTAGES

- High power:
 - electric motor 3000 W @ 230V (3650W max, 5 hp);
- great cutting depth:
 - TP400 / TP400-FC : up to 160 mm;
 - PE 350: up to 140 mm;
- innovative water injection system, delivered through the center of the blade shaft and centrifuged to ensure:
 - effective dust suppression system, to further protect the operator's health;
 - lower consumption of water which means less dispersion of liquid in the working area;
 - uniform cooling of the diamond blade to avoid deformations, ensures longer life for the diamonds and requires less cutting pressure from the operator.
- flush cut: TP 400-FC can cut flush to the wall and to the floor, using the flush cut flange supplied with the machine and the included diamond blade DDT 400-S.
- PE 350: maximum approach to the floor and the walls thanks to the switch-handle which can be rotated 90°;
- PE350: extreme handling and balancing thanks to the innovative vertical position of the motor, unique for this kind of machines;
- easy straight cutting: using a common wood board is possible to perform straight cuts very easily.



TP 400 ELECTRIC BLADE SAW WET CUTTING





TP400-FC ELECTRIC BLADE SAW WET CUTTING





TECHNICAL SPECIFICATIONS		TP 400-BL	TP 400-FC-BL
POWER (230 V)	w	3000 (MAX 3650 / 5 hp)	
R.P.M. IDLE / ON LOAD	r.p.m.	2530 / 1770	
BLADE DIAMETER	mm	400	
MAXIMUM CUTTING DEPTH	mm	160	
BLADE ARBOR (diam.) / SUITABLE BLADE HOLE	mm	25.4	
FLUSH CUT		POSSIBLE	
WEIGHT (without blade)	Kg	13 12.5	
M.S.R.P. COMPLETE WITH DIAMOND BLADE "DDT	1550 €	1580 €	

DIAMOND BLADES & ACCESSORIES			
DDT 400-S	CARDI SPECIAL DIAMOND BLADE - WET CUTTING & FLUSH CUTTING	264 €	
DDT 400	CARDI SPECIAL DIAMOND BLADE - WET CUTTING & DRY CUTTING	177 €	
504954	FLUSH CUT ACCESSORY (it transforms TP 400 in TP 400-FC)	123 €	



PIRANHA 125-SX

WALL CHASER - DRY CUTTING WITH DUST EXTRACTION SYSTEM





TECHNICAL SPECIFICATIONS		PH 125-SX	
POWER (230 V)	w	2000 (MAX 2200)	
R.P.M. IDLE / ON LOAD	r.p.m.	7900 / 5000	
DIAMOND BLADE (quantity and diameter)		2 X 125 mm	
GROOVE MAXIMUM WIDTH	mm	43	
GROOVE MAXIMUM DEPTH	mm	38,5	
BLADE ARBOR (diam.) / SUITABLE BLADE HOLE	mm	22,2	
WEIGHT (without blades)	Kg	4,6	
M.S.R.P. (blades not included)		625 €	





FEATURES

The wall chaser PIRANHA 125-SX CARDI is designed to make grooves in concrete, masonry, brick or any other similar building material. You can work dry, safely and with little effort.

Its powerful electric motor provides enough power to work even in reinforced concrete.

The built-in dust extraction system provides dust-free working during the cut. It is compatible with common vacuum cleaners.

PH 125-SX is an ideal tools for:

- plumbers;
- electricians;
- fitters and installers of all types of computer lines, telephone systems and ethernet lines.

TOTAL PROTECTION SYSTEM BY CARDI

Combination of two functions which are able to work in synergy ensuring maximum protection for the operator and the machine:

- "CARDI Electronic Clutch" or electronic "load limiter":
 - protects from overloads and prevents damage to the motor;
 - no break-down during your work and very limited service costs;
- soft start (peaks limiter):
 - allows the machine to be plugged into a regular household outlet avoiding the intervention of the line automatic breakers;
 - avoid tears on the arms when starting the cut.







Vacuum cleaner connection





DIAMOND CHAINSAWS

COCCODRILLO35
ALLIGATORE18
ALLIGATORE22

"DA VINCI" SYSTEM



DV CD35-1500 DV AL22-1500 DV PE400-1500 DV SD-1500



CD35.35

ELECTRIC DIAMOND CHAINSAW WET CUT OF CONCRETE AND MASONRY



TECHNICAL SPECIFICATIONS	CD35.35	
POWER (230 V)	W	3420 (MAX 4400 / 6 hp)
R.P.M. IDLE / ON LOAD	r.p.m.	9400 / 6150
CUTTING DEPTH	mm	400
PROTECTION AND SAFETY SYSTEMS		TOTAL PROTECTION SYSTEM BY CARDI
CHAIN LUBRICATION AND DIAMOND COOLING FLUID		WATER
WEIGHT BAR & CHAIN INCLUDED		9

COCCODRILLO35: BAR & CHAIN INCLUDED	2280 €
BAR35 : SPARE GUIDE BAR	280 €
CHAIN35 : SPARE DIAMOND CHAIN	396 €
505399: 8 TEETH DRIVE SPROCKET	20 €



COCCODRILLO35

The COCCODRILLO35 is the first chainsaw powered by a single-phase electrical motor, able to cut in wet concrete, stone, masonry, bricks and building materials in general.

It was born from the general contractors' request to have a versatile power-tool to perform cut of openings, doors widening, windows, basement windows, niches, cut of blocks, etc.

The diamond chainsaw can be use handheld or can be mounted on the DA VINCI linear cutting system, to obtain straight and precise cuts with no effort.

You can find the DA VINCI system into this catalogue at page 37.



TOTAL PROTECTION SYSTEM BY CARDI

COCCODRILLO35 diamond chainsaw is equipped with this system that consists in three functions working together:

- "CARDI Electronic Clutch" or electronic "load limiter":
 - protects from overloads and prevents damages to the motor;
 - no break-down during your work and very limited service costs;
- soft start (peaks limiter):
 - allows the machine to be plugged into a regular household outlet avoiding the intervention of the line automatic breakers;
 - avoid tears on the arms when starting the cut;
- P.R.C.D., Portable Residual Current Device mounted on the cable:
 - it protects the operator in case of electrical malfunction and lost of electrical insulation;
 - it operates in the event that live parts come in contact with water;
 - avoids unintentional restart in the event of drop/loss and coming back of the power.



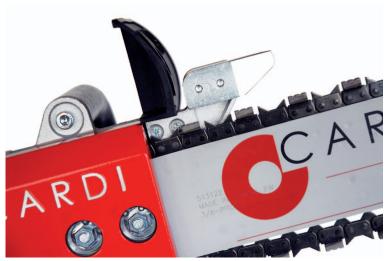
ADVANTAGES

Why to choose an electric concrete chainsaw by CARDI?

- Because it is suitable in any working environment, particularly indoors since it does not produce exhaust fumes.
- Because it's safer and cleaner than gas and hydraulic powered saws: it doesn't require any gasoline or oil.
- Because it's light and easy to handle. It weighs only 9 kg bar and chain included. No extra weight for hydraulic power units, fuel tanks, etc.
- Because it is usable on household socket, on in-house civil electrical lines using all the power available from the net.
- Because it cuts up to 400 mm depth.
- Because it needs little maintenance only.
- No problem to restart after an extended time stop, despite to the gas-powered competitor machines.
- Because it has a strong and powerful electric motor suitable for common cutting tasks.
- Because it's cheaper and has lower operating cost than comparable gas, hydraulic and pneumatic saws.
- Because it allows you to work in tiny spaces where other machines cannot access.
- Because allows you to do corner cuts, avoiding overcuts that are unavoidable using blade saws.
- Because allows to you and your personnel to do works for which you're usually calling to demolition professionals.
- Because it has an innovative and ergonomic design with a perfect weight balance;
- Because it's designed and manufactured completely in Italy in compliance with the European Directives and Norms (CE);

For all the reasons over listed, COCCODRILLO35, is an easy-to-use machine and allows you significant savings in cost, time and effort.











AL18.43

ELECTRIC CHAINSAW - DRY CUTTING OF BLOCKS





TECHNICAL SPECIFICATIONS	AL18.43		
POWER (230 V)	w	2000 (MAX 2200 / 2,95 hp)	
R.P.M. IDLE / ON LOAD	r.p.m.	2850 / 1640	
BAR & HARD METAL CHAIN	cm	43	
PROTECTION AND SAFETY SYSTEMS		SAFETY BRAKE + TOTAL PROTECTION SYSTEM BY CARDI	
CHAIN LUBRICATION FLUID		CHAINSAW OIL	
CHAIN ANTI STRETCH SYSTEM		EQUIPPED	
WEIGHT BAR & CHAIN INCLUDED	Kg	10	
AL18.43 : (BAR & CHAIN INCLUDED)		1250 €	
505368 : GUIDE BAR		134 €	
505370 : HARD METAL CHAIN		238 €	
505290 : 7 TEETH DRIVE SPROCKET		20 €	

AL22.43 / AL22.53 ELECTRIC CHAINSAW - DRY CUTTING OF BLOCKS





TECHNICAL SPECIFICATIONS		AL22.43	AL22.53
POWER (230 V)	W	2200 (MAX 2650 / 3.5 hp)	
R.P.M. IDLE / ON LOAD	r.p.m.	2800 / 1800	
BAR & HARD METAL CHAIN	cm	43	53
PROTECTION AND SAFETY SYSTEMS		SAFETY BRAKE + TOTAL PROTECTION SYSTEM BY CARDI	
CHAIN LUBRICATION FLUID		CHAINSAW CHAIN OIL	
CHAIN ANTI STRETCH SYSTEM		EQUIPPED	
WEIGHT BAR & CHAIN INCLUDED	Kg	10,5	10,7
M.S.R.P. (BAR & CHAIN INCLUDED)		1394 €	1450 €
GUIDE BAR		134 € (cod. 505368 - 43 cm)	142 € (cod. 505369 - 53 cm)
HARD METAL CHAIN	238 € (cod. 505370 - 43 cm)	274 € (cod. 505371 - 53 cm)	
505290: 7 TEETH DRIVE SPROCKET		20 €	

ALLIGATORE

The electric chainsaw ALLIGATORE it's a machine designed for dry cutting with an hard metal chain (Widia). It is the perfect chainsaw to cut bricks and light constructiong materials, during the building phase.

Fast, precise, lightweight and easy to use, it is an essential tool at the construction site.

The ALLIGATORE can be used combined with the DA VINCI system to obtain linear and precise cuts with no effort (see page 37).

ADVANTAGES

- It allows you to make cuts directly in the area you're building the wall avoiding you to move the blocks to the table saw.
- Allows to cut blocks of significative size.
- **Suitable to cut** blocks and bricks made of: clay, Poroton, Tuff, aerated clay, aerated concrete, etc.
- It's equipped with the CARDI "ANTI STRETCH SYSTEM" (AC) developed to minimize the irritating phenomenon of chain stretching that usually results in significant delays and inconvenience to the operator;
- endowed with an oil pump and an oil tank, needed to ensure optimal chain lubrication and to reduce the friction between the bar and the chain;

TOTAL PROTECTION SYSTEM BY CARDI

Combination of three functions, electronic and mechanical, which are able to work in synergy ensuring maximum protection for the operator and the machine:

- "CARDI Electronic Clutch" or electronic "load limiter":
 - protects from overloads and prevents damages to the motor;
 - no break-down during your work and very limited service costs;
- soft start (peaks limiter):
 - allows the machine to be plugged into a regular household outlet avoiding the intervention of the line automatic breakers;
 - avoids tears on the arms when starting the cut;
- safety chain brake which immediatly stops the rotation of the chain in case of emergency.













DV CD35-1500



Diamond chain wet cutting s	DV CD35-1500	
POWER HEAD (A)	CD35.35	
MAXIMUM CUTTING DEPTH	35 cm	
MAIN TRACK (B) LENGHT	1500 mm	
USABLE CUTTING LENGHT	1200 mm	
MOTOR - 230 V		3420 (MAX 4400 / 6 hp)
M.S.R.P. (COMPLETE WITH BAR & CHAI	N)	5140 €



- cut concrete walls, concrete blocks, stone, bricks, cinder blocks and all the construction materials in general;
- perform 35 cm deep cut;
- cut walls, floors, windows and doors openings, passages, enlargement of existing openings, deep niches and wall-saws corner cuts;

- realize square cuts without overcutting as it happens when cutting with diamond blade;
- the power head COCCODRILLO35 can also be used hand held to cut stones, bricks, concrete blocks, etc. or for finishing jobs. More information on page 33.

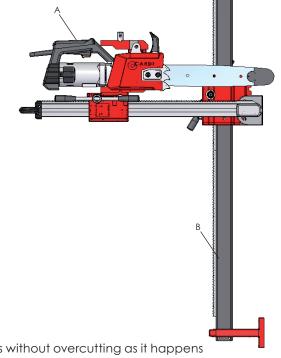
DV AL22-1500



Carbide tipped chain dry	DV AL22-1500	
POWER HEAD (A)	AL22.53	
MAXIMUM CUTTING DEPTH		53 cm
MAIN TRACK (B) LENGHT	1500 mm	
USABLE CUTTING LENGHT		1200 mm
MOTOR - 230 V	2200 W (MAX 2650 / 3.5 hp)	
M.S.R.P. (COMPLETE WITH BAR & C	CHAIN)	4310 €

The DA VINCI cutting system AL 22-1500 allows to:

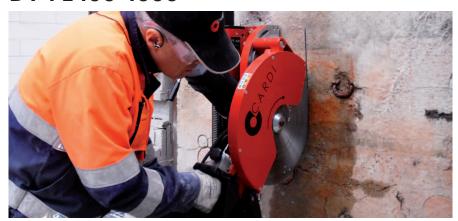
- cut some of the construction materials like: abrasive materials in general, clay bricks full and hollow, poroton, tuff, gasbeton, limeston, etc;
- perform 53 cm deep cut;
- cut interior walls to create windows and doors openings, passages and enlargements of exhisting openings;



- realize square cuts without overcutting as it happens when cutting with diamond blade;
- the power head ALLIGATORE22 can also be used hand held to cut, bricks, blocks, etc. or for finishing jobs. More information on page 35.



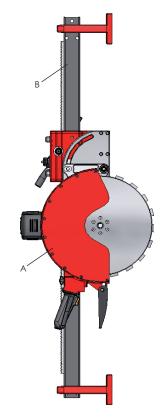
DV PE400-1500



Diamond blade saw wet cutting system		DV PE400-1500	
POWER HEAD (A)	PE 400-BL		
MAXIMUM CUTTING DEPTH		16 cm	
MAIN TRACK (B) LENGHT	1500 mm		
USABLE CUTTING LENGHT	1200 mm		
MOTOR - 230 V	3420 W (MAX 4400 / 6 hp)		
M.S.R.P. (COMPLETE WITH DIAMOND BLA	4550 €		

The DA VINCI cutting system **DV PE 400-1500** allows to:

- cut all the construction materials on the market and in particular: concrete, masonry, concrete blocks, stone, reinforced concrete, etc.;
- perform 16 cm deep cut;
- cut interior walls to create windows and doors openings, passages and enlargements of exhisting openings;
- perform flush cuts;
- the power head PE 400 can also be used hand held as a blade saw and cut-off saw for bricks, blocks, concrete and reinforced concrete and or for finishing jobs. More information at page 27.



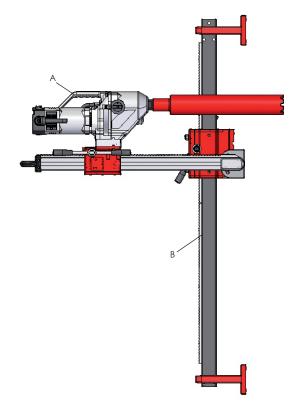
DV SD



Stitch drilling systems	DV SD-1500 without drill motor	DV SD-1501 drill motor included	DV SD-1504 drill motor included
MAIN TRACK (B) LENGHT	1500 mm		
USABLE CUTTING LENGHT	1200 mm		
DRILL MOTOR MODEL (A)		T1 200-EL - 3 gears	T4 300-EL - 2 gears
DRILL MOTOR POWER (MAX)		2200 W (2650 W)	3420 W (4400 W)
DRILLING DIAMETER IN CONCRETE	max 150 mm	max 100 mm	max 150 mm
M.S.R.P.	2860 €	4100 €	4637 €

The stitch drilling system **DV SD** allows to:

- obtain openings in walls using the stitch drilling tecnique, making a serie of drills on the same line;
- drill 1 meter depth holes by using a standard core bit and a core bit extension;
- stitch drilling operations is suggested with core bit diameter from 80 to 100 mm.





DV CD35-1500



Finishing of a vertical cut till going flush to the floor, in a reinforced concrete wall.

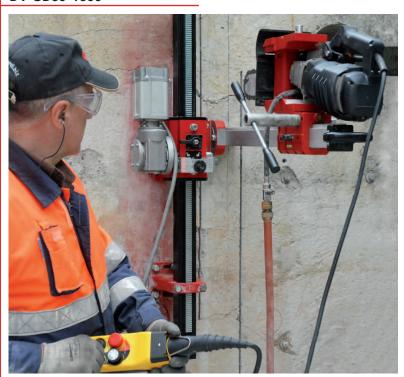
DV CD35-1500



DV PE400-1500



DV CD35-1500



Cutting with the DV CD35-1500 using the semi-automatic feeding system DA VINCI SERVO (see pag. 21)



DIAMOND CORE BITS AND BLADES





CARDI DIAMOND CORE BITS

TILES DRILLING KIT - GRES - GRANITE TO BE USED ON DRILLS AND ELECTRIC SCREWDRIVERS

INCLUDED DIAMETERS (mm)	CODE	M.S.R.P.
8 18 22 25 32 35 38 50 60 73	CDP KIT	€ 240

The transport box contains:

- 10 diamond core bits, diameters: 8 18 22 25 32 35 38 50 60 73;
- Device to guide the core bits, to be fixed with suction cup, for diam. from 6 to 83 mm;
- Drill guide device for small diameters from 4 to 12 mm;
- Bottle-pump for the cooling and dust suppression.



DRY DRILLING CORE BITS

CONNECTION M16 - USABLE LENGHT 150 mm - LASER WELDED SEGMENTS

DIAMETERS	SEGMENTS	UNIVERSAL USE				
(mm)	N° x Sp - H - L	CODE	M.S.R.P.			
32	3 x 3.8 - 8 - 17	CDS 032-M16	€ 136			
42	3 x 3.8 - 8 - 20	CDS 042-M16	€ 140			
52	3 x 3.8 - 8 - 24	CDS 052-M16	€ 143			
62	3 x 3.8 - 8 - 24	CDS 062-M16	€ 147			
68	3 x 3.8 - 8 - 24	CDS 068-M16	€ 153			
72	4 x 3.8 - 8 - 24	CDS 072-M16	€ 161			
82	4 x 3.8 - 8 - 24	CDS 082-M16	€ 163			
92	4 x 3.8 - 8 - 24	CDS 092-M16	€ 192			
102	5 x 3.8 - 8 - 24	CDS 102-M16	€ 198			
112	5 x 3.8 - 8 - 24	CD\$ 112-M16	€ 203			
122	6 x 3.8 - 8 - 24	CDS 122-M16	€ 213			
127	6 x 3.8 - 8 - 24	CD\$ 127-M16	€ 218			
132	6 x 4.3 - 8 - 24	CDS 132-M16	€ 219			
142	6 x 4.3 - 8 - 24	CD\$ 142-M16	€ 228			
152	6 x 4.3 - 8 - 24	CDS 152-M16	€ 240			
162	7 x 4.3 - 8 - 24	CDS 162-M16	€ 257			
182	7 x 4.3 - 8 - 24	CDS 182-M16	€ 326			
202	7 x 4.3 - 8 - 24	CDS 202-M16	€ 378			

- Abrasive materials
- Clay bricks full and hollow
- Poroton
- Gasbeton
- Concrete blocks
- Masonry
- Not reinforced concrete
- Light reinforced concrete
- Tuff





DRY DRILLING CORE BITS FOR DUST EXTRACTION CONNECTION 1"1/4 - USABLE LENGHT 250 mm - LASER WELDED SEGMENTS

DIAMETERS	SEGMENTS	UNIVERSAL USE				
(mm)	N° x Sp - H - L	CODE	M.S.R.P.			
42	3 x 3.8 - 8 - 20	CDS 042	€ 154			
52	3 x 3.8 - 8 - 24	CDS 052	€ 158			
57	3 x 3.8 - 8 - 24	CDS 057	€ 160			
62	3 x 3.8 - 8 - 24	CDS 062	€ 162			
68	3 x 3.8 - 8 - 24	CDS 068	€ 168			
72	4 x 3.8 - 8 - 24	CDS 072	€ 176			
82	4 x 3.8 - 8 - 24	CDS 082	€ 180			
92	4 x 3.8 - 8 - 24	CDS 092	€ 211			
102	5 x 3.8 - 8 - 24	CD\$ 102	€ 219			
112	5 x 3.8 - 8 - 24	CDS 112	€ 224			
122	6 x 3.8 - 8 - 24	CD\$ 122	€ 233			
127	6 x 3.8 - 8 - 24	CDS 127	€ 239			
132	6 x 4.3 - 8 - 24	CD\$ 132	€ 242			
142	6 x 4.3 - 8 - 24	CDS 142	€ 251			
152	6 x 4.3 - 8 - 24	CDS 152	€ 264			
162	7 x 4.3 - 8 - 24	CDS 162	€ 283			
182	7 x 4.3 - 8 - 24	CDS 182	€ 333			
202	7 x 4.3 - 8 - 24	CDS 202	€ 390			

- Abrasive materials
- Clay bricks full and hollow
- Concrete blocks
- Not reinforced concrete
- Light reinforced concrete
- Poroton
- Gasbeton







CARDI DIAMOND CORE BITS

WET DRILLING CORE BITS

CONNECTION 1/2 G - USABLE LENGHT 300 mm - LASER WELDED RING

DIAMETER	RING	UNIVERSAL USI	- LONG LIFE		
(mm)	SP H	CODE	M.S.R.P.		
12	2.0 - 10	CDU 012-G	€ 70		
14	2.0 - 10	CDU 014-G	€ 75		
15	2.5 - 10	CDU 015-G	€ 79		
16	2.5 - 10	CDU 016-G	€ 79		
18	2.5 - 10	CDU 018-G	€ 84		
20	2.5 - 10	CDU 020-G	€ 84		
22	2.5 - 10	CDU 022-G	€ 92		
24	2.5 - 10	CDU 024-G	€ 92		
25	2.5 - 10	CDU 025-G	€ 97		
26	2.5 - 10	CDU 026-G	€ 101		
28	2.5 - 10	CDU 028-G	€ 101		
30	2.5 - 10	CDU 030-G	€ 106		
32	2.5 - 10	CDU 032-G	€ 123		
35	3.0 - 10	CDU 035-G	€ 132		
38	3.0 - 10	CDU 038-G	€ 141		
40	3.0 - 10	CDU 040-G	€ 145		
42	3.5 - 10	CDU 042-G	€ 158		
52	3.5 - 10	CDU 052-G	€ 176		

- Abrasive materials
- Clay bricks full and hollow
- Concrete blocks
- Not reinforced concrete
- Reinforced concrete
- Poroton
- Masonry



WET DRILLING CORE BITS - USABLE ALSO IN DRY CONNECTION 1"1/4 - USABLE LENGHT 450 mm - LASER WELDED SEGMENTS

DIAMETER	SEGMENTS		
(mm)	N° x L - SP H	CODE	M.S.R.P.
52	5 x 24 - 3.5 - 11	CDU 052	€ 97
62	6 x 24 - 3.5 - 11	CDU 062	€ 110
72	7 x 24 - 3.5 - 11	CDU 072	€ 119
82	7 x 24 - 3.5 - 11	CDU 082	€ 141
92	8 x 24 - 3.5 - 11	CDU 092	€ 150
102	9 x 24 - 3.5 - 11	CDU 102	€ 158
112	9 x 24 - 3.5 - 11	CDU 112	€ 180
122	10 x 24 - 4.0 - 11	CDU 122	€ 207
127	10 x 24 - 4.0 - 11	CDU 127	€ 216
132	10 x 24 - 4.0 - 11	CDU 132	€ 220
142	10 x 24 - 4.0 - 11	CDU 142	€ 224
152	12 x 24 - 4.0 - 11	CDU 152	€ 251
162	13 x 24 - 4.0 - 11	CDU 162	€ 264
172	13 x 24 - 4.0 - 11	CDU 172	€ 273
182	14 x 24 - 4.0 - 11	CDU 182	€ 295
192	14 x 24 - 4.0 - 11	CDU 192	€ 317
200	15 x 24 - 4.0 - 11	CDU 200	€ 330
225	16 x 24 - 4.5 - 11	CDU 225	€ 427
250	17 x 24 - 4.5 - 11	CDU 250	€ 436
300	22 x 20 - 5.0 - 11	CDU 300	€ 537

• Abrasive materials

• Clay bricks full and hollow Concrete blocks

· Not reinforced concrete • Reinforced concrete Poroton



· Available on request: granite and hard stone core bits.

WET DRILLING CORE BITS

CONNECTION 1"1/4 - USABLE LENGHT 450 mm - BRASED WELDED SEGMENTS

DIAMETER	SEGMENTS		
(mm)	N° x L - SP H	CODE	M.S.R.P.
350	23x 24 - 5.0 - 10+2	CDU 350-HD	€ 977
400	25 x 24 - 5.0 - 10+2	CDU 400-HD	€ 1162
450	28 x 24 - 5.0 - 10+2	CDU 450-HD	€ 1496
500	30 x 24 - 5.0 - 10+2	CDU 500-HD	€ 1637
550	36 x 24 - 5.0 - 10+2	CDU 550-HD	€ 1892
600	35 x 24 - 5.0 - 10+2	CDU 600-HD	€ 2028

- · Available on request:
 - core bit diameter 700 800 1000; core bit with usable lenght 1000 mm; core bit with usable lenght 2000 mm; granite and hard stone core bits.

- Abrasive materials
- Clay bricks full and hollow
- Concrete blocks
- · Not reinforced
- concrete Reinforced concrete
- Poroton
- Masonry



N° = seaments number SP. = segments thickness

L = seaments lenght

Available on request: core bits for granite and stone.



CARDI DIAMOND CORE BITS

DIAMOND CORE BITS FOR GRANITE-STONE-PORPHYRY CONNECTION 1/2G - LENGHT 100 mm

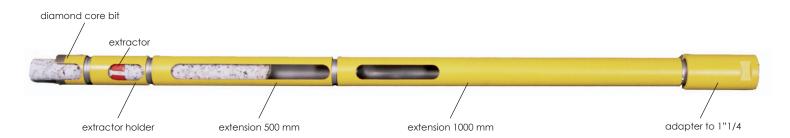
DIAMETER	SEGMENTS		
(mm)	N° x Sp - H - L	CODE	M.S.R.P.
35	4 x 2.5 - 9 - 20	CDP 035	€ 134
40	4 x 2.5 - 9 - 24	CDP 040	€ 156
45	4 x 2.5 - 9 - 27	CDP 045	€ 166
50	5 x 2.5 - 9 - 24	CDP 050	€ 175
60	6 x 2.5 - 9 - 24	CDP 060	€ 186
70	6 x 2.8 - 9 - 24	CDP 070	€ 197
80	7 x 2.8 - 9 - 24	CDP 080	€ 223
90	8 x 2.8 - 9 - 24	CDP 090	€ 246
100	9 x 3.3 - 9 - 24	CDP 100	€ 264
120	9 x 3.3 - 9 - 24	CDP 120	€ 281
	other dimensions av	ailable on request	



CONTINUOUS DRILLING

CONTINUOUS DRILLING SYSTEM - IMPREGNATED WET DRILLING CORE BITS CONNECTION 1"1/4

DIAMETER	DIAMOND C	ORE BIT	ADAPTER TO	1"1/4	EXTRACTOR	HOLDER	EXTRACT	OR	EXTENSION S	500 mm	EXTENSION 1	000mm
(mm)	CODE	M.S.R.P.	CODE	M.S.R.P.	CODE	M.S.R.P.	CODE	M.S.R.P.	CODE	M.S.R.P.	CODE	M.S.R.P.
20	CCC 20		CCR 20		CCP 20		CCE 20		CCT 20-500		CCT 20-1000	
25	CCC 25		CCR 25		CCP 25		CCE 25		CCT 25-500		CCT 25-1000	
30	CCC 30		CCR 30		CCP 30		CCE 30		CCT 30-500		CCT 30-1000	
35	CCC 35		CCR 35		CCP 35		CCE 35		CCT 35-500		CCT 35-1000	
40	CCC 40		CCR 40		CCP 40		CCE 40		CCT 40-500		CCT 40-1000	
45	CCC 45		CCR 45		CCP 45		CCE 45		CCT 45-500		CCT 45-1000	
50	CCC 50		CCR 50		CCP 50		CCE 50		CCT 50-500		CCT 50-1000	
56	CCC 56	⊢	CCR 56	\vdash	CCP 56	—	CCE 56	—	CCT 56-500	\vdash	CCT 56-1000	—
64	CCC 64	S	CCR 64	ES.	CCP 64	S	CCE 64	ES	CCT 64-500	\sim	CCT 64-1000	S
72	CCC 72		CCR 72	当	CCP 72		CCE 72	三	CCT 72-500	出	CCT 72-1000	
82	CCC 82		CCR 82		CCP 82	\sim	CCE 82		CCT 82-500		CCT 82-1000	Ø
92	CCC 92	Ø	CCR 92	Ø	CCP 92	Ø	CCE 92	Ø	CCT 92-500	Ø	CCT 92-1000	
102	CCC 102	Ш.	CCR 102	HX.	CCP 102	Ш.	CCE 102	Щ.	CCT 102-500		CCT 102-1000	Щ.
112	CCC 112	2	CCR 112	2	CCP 112		CCE 112	2	CCT 112-500	2	CCT 112-1000	2
122	CCC 122	Z	CCR 122	Z	CCP 122	Z	CCE 122	Z	CCT 122-500	Z	CCT 122-1000	Z
132	CCC 132		CCR 132		CCP 132		CCE 132		CCT 132-500		CCT 132-1000	
137	CCC 137		CCR 137		CCP 137		CCE 137		CCT 137-500		CCT 137-1000	
142	CCC 142		CCR 142		CCP 142		CCE 142		CCT 142-500		CCT 142-1000	
152	CCC 152		CCR 152		CCP 152		CCE 152		CCT 152-500		CCT 152-1000	
162	CCC 162		CCR 162		CCP 162		CCE 162		CCT 162-500		CCT 162-1000	
172	CCC 172		CCR 172		CCP 172		CCE 172		CCT 172-500		CCT 172-1000	
182	CCC 182		CCR 182		CCP 182		CCE 182		CCT 182-500		CCT 182-1000	
202	CCC 202		CCR 202		CCP 202		CCE 202		CCT 202-500		CCT 202-1000	
212	CCC 212		CCR 212		CCP 212		CCE 212		CCT 212-500		CCT 212-1000	





CARDI DIAMOND BLADES

CARDI DIAMOND BLADES

LASER WELDED SEGMENTS **HOLE 22,2 mm**





ANGLE GRINDERS **WALL CHASERS**

DIAMETER (mm)	SEGMENTS n°/ Th /H	STEEL CORE Thickness	CODE	M.S.R.P.
115	8 / 2.4 / 13	1,5	DDS 115	€ 38
125	9 / 2.4 / 13	1,5	DDS 125	€ 42
150	11 / 2.4 / 13	1,5	DDS 150	€ 58
180	13 / 2.4 / 13	1,5	DDS 180	€ 69
230	15 / 2.6 / 13	1,8	DDS 230	€ 85

 ${\tt USE: dry\ cutting\ ,\ wet\ cutting;}$

MATERIALS: universal use, best in masonty;

FORGED SEGMENTS: innovative technology that reduces vibrations and ensure a smooth cut.

CARDI DIAMOND BLADES

CONTINUOUS RIM **HOLE 22,2 mm**



ANGLE GRINDERS

DIAMETER (mm)		cc	CONTINUOUS RIM			M.S.R.P.
	(mm)	Th (diamond)	Н	Th (core)		
	115	2,2	10	1,2	DDS 115-CC	€ 21
	125	2,2	10	1,2	DDS 125-CC	€ 23
	180	2,6	10	1,5	DDS 180-CC	€ 39
	230	2.6	10	1.5	DDS 230-CC	€ 60

USE: dry cutting, wet cutting;

MATERIALS: universal use, best in stones and hard materials;

CONTINUOUS RIM: allows efficient and clean cut.



CARDI DIAMOND BLADES

LASER WELDED SEGMENTS **HOLE 25,4 mm**

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DIAMETER (mm)		PREMIUM FOR D	RY AND WET CUT	Г		
		SEGMENTS n° / Th / H	CORE Thickness	CODE	M.S.R.P.	
	300	18 / 2.8 / 13	2	DDT 300	€ 132	
	350	21 / 3.0 / 13	2	DDT 350	€ 165	
	400	24 / 3.2 / 13	2,2	DDT 400	€ 177	

PREMIUM : forged segments, innovative technology that reduces vibrations and ensure a smooth cut. Dry and wet use.

DIAMETER	С	CARDI SPECIAL SUPER FAST FOR WET CUT			
(mm)	SEGMENTS n° / Th / H	CORE Thickness	CODE	M.S.R.P.	
300					
350	24 / 2.4 / 10	1,9	DDT 350-S	€ 220	
400	30 / 2.4 / 10	1,9	DDT 400-S	€ 264	

SUPER FAST: very thin blade and highly performing for extremely fast cutting. Specifically designed for the hand-held electric blade saws; It requires less effort from the user.

70	Con Port

HAND HELD CUT-OFF SA	
PERFORMANCES	

MATERIALS	MIN <> N	ΛAΧ
Clay bricks full and hollow		
Poroton		
Concrete Blocks		
Outdoor paving blocks		
Masonry		
Not reinforced concrete		
Concrete with wire mesh		
Medium reinforced concrete		
Medium-hard concrete		
High reinforced concrete		
Hard concrete		
Tuff – Sandstone		
Limestone and slate		
Granite		
Marble		

CARDI DIAMOND BLADES **LASER WELDED SEGMENTS**

HOLE 25,4 mm



TABLE SAWS

DIAMETER	SEGMENTS		
(mm)	n° / L / Th / H	CODE	M.S.R.P.
300	18 / 40 / 2.8 / 11	DDB 300	€ 140
350	21 / 40 / 3.0 / 11	DDB 350	€ 167
400	26 / 40 / 3.2 / 11	DDB 400	€ 190
450	25 / 40 / 3.6 / 11	DDB 450	€ 268
500	30 / 40 / 3.6 / 11	DDB 500	€ 309
600	34 / 40 / 4.0 / 11	DDB 600	€ 392
700	40 / 40 / 4.6 / 11	DDB 700	€ 439
750	42 / 40 / 4.6 / 11	DDB 750	€ 559
800	45 / 40 / 4.6 / 11	DDB 800	€ 539
900	52 / 40 / 4.6 / 11	DDB 900	€ 751
1000	56 / 40 / 4.6 / 11	DDB 1000	€ 883

USE: wet cut.

ON REQUEST: blades with different holes and different diameters.

	MATERIALS	MIN <> MAX
	Clay bricks full and hollow	
٦	Poroton	
	Concrete Blocks	
٦	Outdoor paving blocks	
	Refractory bricks	
1	Masonry	
	Not reinforced concrete	
1	Concrete with wire mesh	
	Medium reinforced concrete	
1	Medium-hard concrete	
	High reinforced concrete	
٦	Hard concrete	
_	Tuff – Sandstone	
	Limestone and slate	
	Granite	
	Marble	
	Ceramic, Porcelain, Gres	
	Klinker	



CARDI DIAMOND BLADES

CARDI DIAMOND BLADES - FOR CONCRETE LASER WELDED SEGMENTS

HOLE 60 mm



WALL SAWS

DIAMETER	SEGMENTS		
(mm)	n° / L / Th / H	CODE	M.S.R.P.
600	52 / 24 / 4.7 / 12	DDM 600	€ 616
650	57 / 24 / 4.7 / 12	DDM 700	€ 704
700	62 / 24 / 4.7 / 12	DDM 750	€ 792
800	70 / 24 / 4.7 / 12	DDM 800	€ 924
900	79 / 24 / 4.7 / 12	DDM 900	€ 1298
1000	87 / 24 / 4.7 / 12	DDM 1000	€ 1430
1200	106 / 24 / 4.7 / 12	DDM 1200	€ 1980

[•] Available on request:

blades for GRANITE and MARBLE; blades with thickness 4 - 4,5 - 5 mm.

MATERIALS	MIN <> MAX
Clay bricks full and hollow	
Poroton	
Concrete Blocks	
Outdoor paving blocks	
Masonry	
Not reinforced concrete	
Concrete with wire mesh	
Medium reinforced concrete	
Medium-hard concrete	
High reinforced concrete	
Hard concrete	
-	

CARDI DIAMOND BLADES - FOR CONCRETE

LASER WELDED SEGMENTS

HOLE 60 mm

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J	

FLOOR CUTTERS ELECTRICAL FLOOR CUTTERS

DIAMETER	SEGMENTS		
(mm)	n°/L/Th/H	CODE	M.S.R.P.
600	36 / 44 / 4.7 / 20	DDF 600	€ 790
650	38 / 44 / 4.7 / 20	DDF 700	€ 919
800	46 / 44 / 4.7 / 20	DDF 800	€ 1.303
900	48 / 44 / 4.7 / 20	DDF 900	€ 1.543
1000	52 / 44 / 4.5 / 20	DDF 1000	€ 1.709
1200	62 / 44 / 4.5 / 20	DDF 1200	€ 2.615

MATERIALS	MIN <> MAX	
Clay bricks full and hollow		
Poroton		
Concrete Blocks		
Outdoor paving blocks		
Not reinforced concrete		
Concrete with wire mesh		
Med-hard reinf. concrete		
Med-hard and hard concrete		

CARDI DIAMOND BLADES - FOR CONCRETE

LASER WELDED SEGMENTS

HOLE 25,4 mm - WITH DRIVE PIN HOLE



GAS-POWERED FLOOR CUTTERS

DIAMETER	SEGMENTS		
(mm)	n° / L / Th / H	CODE	M.S.R.P.
300	18 / 41.5 / 2.8 / 13	DDP 300-CS	€ 139
350	21 / 40.3 / 3.0 / 13	DDP 350-CS	€ 162
400	24 / 39.6 / 3.2 / 13	DDP 400-CS	€ 193
450	25 / 39.6 / 3.6 / 13	DDP 450-CS	€ 306
500	30 / 39.6 / 3.6 / 13	DDP 500-CS	€ 380
600	34 / 39.6 / 3.6 / 13	DDP 600-CS	€ 446

[·] Available on request:

blades for GRANITE and MARBLE; blades with different diameter holes.

	MATERIALS	MIN <> MAX
	Clay bricks full and hollow	
1[Poroton	
ı	Concrete Blocks	
1[Outdoor paving blocks	
ı	Not reinforced concrete	
1[Concrete with wire mesh	
	Medium reinforced concrete	
	Medium-hard concrete	
	High reinforced concrete	

JOINT CUTTERS

CARDI DIAMOND BLADES - GREEN CONCRETE

LASER WELDED SEGMENTS

HOLE 25,4 mm - WITH DRIVE PIN HOLE

7

Hard concrete

PERFORMANCES

DIAMETER	SEGMENTS		
(mm)	L / Th / H	CODE	M.S.R.P.
300	40 / 2.8 / 9	DDP 300-CF	€ 308
350	40 / 2.8 / 9	DDP 300-CF	€ 334
400	40 / 3.2 / 9	DDP 300-CF	€ 484
450	40 / 3.6 / 9	DDP 350-CF	€ 616

MATERIALS	MIN <> MAX	
Refractory bricks		
Masonry		
Green concrete		
Tuff – Sandstone		
Asphalt		

CARDI DIAMOND BLADES - FOR ASPHALT

LASER WELDED SEGMENTS

HOLE 25,4 mm - WITH DRIVE PIN HOLE

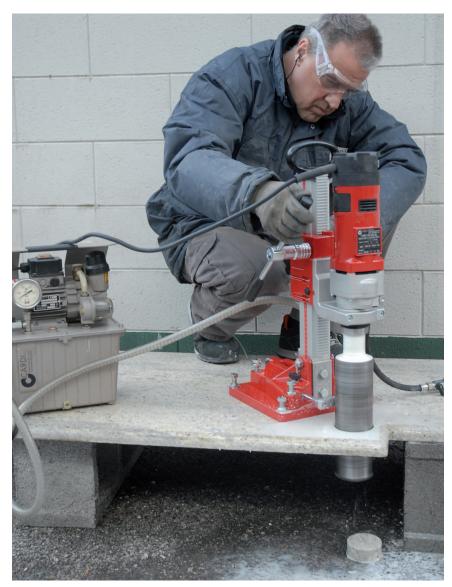


ASPHALT CUTTERS

DIAMETER	SEGMENTS		
(mm)	n° / L / Th / H	CODE	M.S.R.P.
300	18 / 41.5 / 2.8 / 13	DDP 300-AS	€ 286
350	21 / 40.3 / 3.0 / 13	DDP 350-AS	€ 352
400	24 / 39.6 / 3.2 / 13	DDP 400-AS	€ 427
450	25 / 39.6 / 3.6 / 13	DDP 450-AS	€ 568
500	30 / 39.6 / 3.6 / 13	DDP 500-AS	€ 717
600	35 / 39.6 / 4.0 / 13	DDP 600-AS	€ 1038

MATERIALS	MIN <> MAX	
Refractory bricks		
Masonry		
Green concrete		
Tuff – Sandstone		
Asphalt		
Not Reif. concrete / mesh		











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